#### **Description** Black Silicone Sealing Compound is a heat-resistant, single-component sealant that vulcanizes under the influence of air humidity and cures to form a perman-

influence of air humidity and cures to form a permanently elastic mass. Black Silicone Sealing Compound can be used to seal a wide variety of materials (e.g. metal, plastic, glass, porcelain, painted wood surfaces, etc.) in engines, transmissions, vehicles, containers, plants and heating facilities as well as in air conditioning systems.

## Properties

- adheres well to vertical surfaces
- resistant to stresses and vibrations
- outstanding thermal stability
- free of solvents, formaldehyde, CFCs, PCB, PCP
- permanently elastic
- enables a multifaceted range of applications
- outstanding chemical resistance

## **Technical data**

Curing rate at 23 °C / 50 % ~ 2,0 mm/24h rh 0,95 - 1,28 g/cm<sup>3</sup> Density Tensile stress at 100 % ~ 0.60 N/mm<sup>2</sup> DIN 52455 elongation Base Silikon auf Oximbasis 7 Silicone with oxime basis -65 bis +260, kurzfristig Operating temperature bis +315 °C range Penetration after 5 185 +/- 30 1/10 mm seconds DIN 51579 40 + / - 5Hardness. Shore A DIN 53505 Processing temperature +5 bis +40 / +5 to +40 °C ~ 8 min Skin formation time at 23 °C/50 % relative humidity Color / appearance je nach Spezifikation / according to specification Odor charakteristisch / characteristic Form pastös, flüssig / pastelike, liauid >7 mm²/s Viscosity at 40 °C 7 pH value

Shelf life in original sealed 24 months container

Shelf life in original sealed 24 months container

# **Product information** Silicone sealing compound, black



Black Silicone Sealing Compound is exceptionally well-suited to sealing housings on engines, transmissions, differentials, end covers, oil pans, valve covers, water pumps, battery boxes, headlights and other lights, etc.

### Application

The surfaces to be sealed must be clean, dry and free of oil and grease. Remove cap and turn cartridge tip by 90°. Apply material evenly and immediately join parts without flash-off time. After applying, turn cartridge tip by 90° again and press cap onto nozzle. **Note:** Insufficient adhesion on substrates such as PP, PE, Teflon and bitumen can be expected. This is why we recommend that you carry out an adhesion test prior to application.

### Available pack sizes

80 ml Cartridge plastic	6177 D-GB-F-ARAB
80 ml Cartridge plastic	7639 RUS-UA
200 ml Can aerosol	6185 D-GB-F-I-E-NL-P
200 ml Can aerosol	2859 GB-DK-FIN-N-S

Our information is based on thorough research and may be considered reliable, although not legally binding.



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